Limit Switch
HER

The Kiepe limit switch HER made of aluminum alloy has been designed for a maximum of safe operation under severe conditions to become installed in any bulk handling system (e.g. in open pit mines). All external parts are either of stainless steel or have been specially plated. The trip points - both preset at $10^{\circ}$ - can be adjusted between $5^{\circ}$ and $35^{\circ}$.

The roller lever with ball bearing is infinitely adjustable on the shaft. The positive making switching elements are cam operated. The self-cleaning of the contacts by mechanical grinding allows the use in low voltage applications (PLC- or BUS-control)

## TECHNICALDATA

| Device complies with | EN 60947-5-1 <br> EN 60204 <br> VDE 0110 - Degree of Pollution 2 |
| :---: | :---: |
| Suited for | Control units and systems in accordance with DIN EN 60204 |
| Enclosure | Aluminium alloy, GK-AlSi12 |
| Actuating roller lever | Roller: CuZn39Pb3, lever: AlMgSi1 |
| Finish | 2-component DD-tile enamel yellow, RAL 1004 |
| Fastening | 2 oblong holes for M 8 -bolts |
| Cable entry | $2 \times \mathrm{M} 25 \times 1,5$ |
| Protection rating | IP 67 according to EN 60529 |
| Rated insulation voltage $U_{i}$ | AC $230 \mathrm{~V}, \mathrm{DC} 230 \mathrm{~V}$ |
| Protective Conductor Connection | Within enclosure, M5 |
| Admissible ambient temperature ${ }^{1)}$ | $-25^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
| Extended ambient temperature | $-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ (Type 7xx) |
| Switching elements | Snap acting switches, positive making and self cleaning |
| Conventional thermal current $\mathrm{I}_{\text {th }}$ | 6 A |
| Utilization cathegory $\mathrm{I}_{\mathrm{e}} / \mathrm{U}_{\mathrm{e}}$ | AC-15: $230 \mathrm{~V} / 1,5 \mathrm{~V}$ |
|  | DC-13: $24 \mathrm{~V} / 2 \mathrm{~A}$ |
| Connection cross section | $2,5 \mathrm{~mm}^{2}$ |
| Contact reliability | > 30.000 operations |
| Mechanical lifecycle | > 10.000 actuations |
| Excursion | $75^{\circ}$ max. |
| Installation position | horizontal prefered horizontal prefered |
| Ordering code | 92.064544 .606 |
|  | $92.064544 .706\left(-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}\right)$ |

${ }^{1)}$ Deviating ambient temperature upon request
Note: The devices may be used in control circuits only!

## DIMENSIONS



Subject to change without notice.

